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| **IIOT READY CNC MACHINES - H & P DIVN.** | | | | |
|
| **Sl.No.** | **Machine** | **Location** | **CNC System** |  |
| 1 | SBCNC -35 | Trans-1 shop | FANUC Oi TF |  |
| 2 | FMT MR/U75 GRIND. | Trans-1 shop | SIEMENS 840D |  |
| 3 | YDC-96 Drill centre | Trans-1 shop | FANUC Oi MF |  |
| 4 | KLOPP/BFK-10 Milling | Trans-1 shop | FANUC Oi MD |  |
| 5 | LEIBERR LFS100 Shaper | Trans-1 shop | SIEMENS 840D |  |
| 6 | VTM - 630 | Trans-1 shop | FANUC Oi TF |  |
| 7 | TOS BORING | Trans-1 shop | FANUC Oi MD |  |
| 8 | PFAUTER Hobbing | Trans-1 shop | Siemens 840D |  |
| 9 | WSC-8 Turn Centre | Trans-1 shop | FANUC Oi TF |  |
| 10 | YDC-96 Drill Centre | Trans-1 shop | FANUC Oi MD |  |
| 11 | TC-500 HMC | Trans-1 shop | FANUC Oi TF |  |
| 12 | GDM 65 Turn Centre | HYD - Shop | FANUC Oi TF |  |
| 13 | KELLENBERGER Grind | HYD - Shop | FANUC Oi TF |  |
| 14 | KELLENBERGER Grind | HYD - Shop | FANUC Oi TF |  |
| 15 | VTC - I VMC | HYD - Shop | FANUC Oi TF |  |
| 16 | KLOPP Mill | HYD - Shop | FANUC Oi MD |  |
| 17 | PRAGA 800 HMC | HYD - Shop | FANUC Oi MD |  |
| 18 | PINACHO Turn Centre | HYD - Shop | FANUC Oi MD |  |
| 19 | VMC BMV 60 TC - 20 | HYD - Shop | FANUC Oi MD |  |
| 20 | SB CNC-35 | HYD - Shop | SIEMENS 828 |  |
| 21 | HMT Drill Centre | P/L Shop | SIEMENS 828 |  |
| 22 | VMC BMV 60 TC - 20 | Trans-2 shop | FANUC Oi MD |  |
| 23 | VMC BMV 60 TC - 20 | Trans-2 shop | FANUC Oi MD |  |
| 24 | BFW VMC BMV-65 | Trans-2 shop | FANUC Oi TF |  |
| 25 | BFW VTL - CNC | Trans-2 shop | FANUC Oi TF |  |

**Test Rigs Proposed**

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| **Sl.No.** | **Machine** | **Location** | **Controller** |  |
| 1 | BD-155/ 355 Trans. Test Rig | Trans. Shop-II | PC Based |  |
| 2 | T-72 Gear Box Test Rig | PL Shop | PC Based |  |
| 3 | BMP Trans. Test Rig-1 | Test House | To be upgraded for I 4.0 |  |
| 4 | BMP Trans. Test Rig-2 | Test House | To be upgraded for I 4.0 |  |